



3D Printing Guide

Parameter	Value
Pre - Print Drying	80-100°C, 8-12h (Convection Oven)
Recommended Nozzle Temp	280-300°C
Recommended Bed Temp	100-120°C
Cooling Fan	0%-40%
Print / Storage Temp	≤35°C, ≤20% RH (Sealed with Desiccant)
Print Speed	Up to 350 mm/s