



3D Printing Guide

Parameter	Value
Pre - Print Drying	55–70°C, 8–12h
Recommended Nozzle Temp	210–240°C
Recommended Bed Temp	30–50°C
Cooling Fan	0–40%
Print / Storage Temp	≤35°C, ≤20% RH (Sealed with desiccant)
Print Speed	Up to 300 mm/s