

IPCON FILA™ PA6 CF

Carbon Fiber Reinforced High-Performance PA6 Filament



3D Printing Guide

Parameter	Value
Pre - Print Drying	90 - 120 °C, 8 - 14 h (Convection Oven)
Recommended Nozzle Temp	280 - 300 °C
Recommended Bed Temp	80 - 100 °C
Cooling Fan	0% - 40%
Print / Storage Temp	≤35°C, ≤20% RH (Sealed with Desiccant)
Print Speed	Up to 300 mm/s