

IPCON FILA™ PLA Matte

Carbon Matte Finish Polulactic Acid Filament



3D Printing Guide

Parameter	Value
Pre - Print Drying	55 - 60°C, 6-8h (Convection Oven)
Recommended Nozzle Temp	190 - 230°C
Recommended Bed Temp	35 - 65°C
Cooling Fan	60% - 100%
Print / Storage Temp	≤35°C, ≤20% RH (Sealed with Desiccant)
Print Speed	Up to 330 mm/s