

IPCON FILA™ PPA

High-Performance Polyphthalamid Filament



3D Printing Guide

Parameter	Value
Pre - Print Drying	100 - 130°C, 10-14h
Recommended Nozzle Temp	280 - 310 °C
Recommended Bed Temp	100 - 120°C
Cooling Fan	0 - 40%
Print / Storage Temp	≤ 35°C, ≤ 20% RH (Sealed with Desiccant)
Print Speed	Up to 180 mm/s