



3D Printing Guide

Parameter	Value
Pre - Print Drying	100 - 130°C, 10-14h
Recommended Nozzle Temp	280 - 310 °C
Recommended Bed Temp	100 - 120°C
Cooling Fan	0%-40%
Print / Storage Temp	≤35°C, ≤20% RH (Sealed with Desiccant)
Print Speed	Up to 250 mm/s