

# IPCON FILA™ PPS CF

Carbon Fiber Reinforced Industrial-Grade PPS Filament



## 3D Printing Guide

| Parameter                      | Value                                     |
|--------------------------------|---|
| Pre - Print Drying             | 100 - 140 °C, 6 - 8h (Convection Oven)    |
| Recommended Nozzle Temp        | 320 - 360 °C                              |
| Recommended Bed Temp           | 100 - 120 °C                              |
| Cooling Fan                    | 0% - 40%                                  |
| Printing & Storage Environment | ≤ 35 °C, ≤ 20% RH (Sealed with desiccant) |
| Print Speed                    | Up to 300 mm/s                            |