

# IPCON FILA™ PPS GF

Glass Fiber Reinforced Industrial-Grade PPS Filament



## 3D Printing Guide

Parameter	Value
Pre - Print Drying	100 - 140 °C, 6 - 8h (Convection Oven)
Recommended Nozzle Temp	320 - 360 °C
Recommended Bed Temp	100 - 120 °C
Cooling Fan	0% - 40%
Printing & Storage Environment	≤ 35 °C, ≤ 20% RH (Sealed with desiccant)
Print Speed	Up to 300 mm/s