

IPCON FILA™ TPU 95A HS

High-Speed Thermoplastic Polyurethane Elastomer Filament



3D Printing Guide

Parameter	Value
Pre - Print Drying	70-90°C, 8-12h
Recommended Nozzle Temp	220-240°C
Recommended Bed Temp	30-40°C
Cooling Fan	80-100%
Print / Storage Temp	≤ 35°C, ≤ 20% RH (Sealed with Desiccant)
Print Speed	Up to 300 mm/s